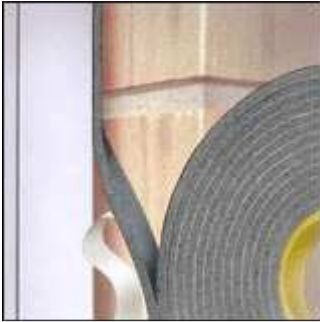


EXP6 Expanding Foam Tape – Application Guide Lines



- The joint surfaces must be clean and dry.
- The joint surfaces must be right-angled.
- The dimensioning of the joint sealant tape to be in accordance with our dimensioning table. Possible movements of the construction should be taken into consideration.
- Cut off the joint sealant tape with an excess length of approx. 3%. The first and last 3-5 cm of the roll to be discarded.
- Remove the release liner, and fix the joint sealant tape to the most suitable surface. If necessary, e.g. a putty knife could be used to fix the joint sealant tape firmly.
- The joint sealant tape is mounted approx. 2-3mm behind the front edge of the joint.
- The joint sealant tape must never be mounted around corners, but must instead be cut and pushed together right-angled. The excess lengths are pressed well into the corners. Vertical joint sealant tapes are led through in full.
- When making joint sealant tape extensions the ends must be pushed together. Avoid overlapping joint sealant tapes.

Notes:

- The ideal mounting temperature lies between +5 °C and +30 °C.
- It is recommended that the joint sealant tape is always stored at room temperature. At low temperatures a hot-air-heater can be used to accelerate a slow expansion.
- Never clean with high pressure or strong acidic fluids.

Lynvale Ltd assumes that the customer is well acquainted with the handling and use of joint sealant tape. Not all conditions have been mentioned in this instruction, and in case of doubt the fitter should always contact Lynvale Ltd for clarification.